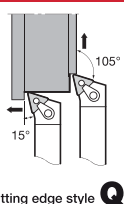
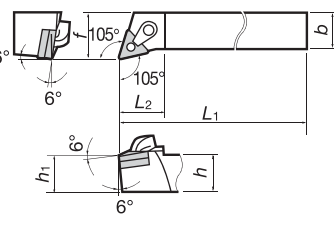


Toolholders for External Turning

Negative rake
Multi clamping system

4

TAC External Toolholders

Tooling styles	Cat. No.	Stock		Dimensions (mm)								Std. Corner r_E	Applicable inserts	Shape		
		R	L	h	b	L ₁	L ₂	h ₁	f	f ₂						
Profiling MTQNR/L  Cutting edge style Q	MTQNR/L2020K16	●		20	20	125		20	25					0.8	TN□□1603□□ TN□□1604□□ 60°△ 60°△ ▶ 2-70 ~	
	MTQNR/L2525M16	●		25	25	150	26	25							T-CBN ▶ 3-8 ~ T-DIA ▶ 3-21 ~	
	MTQNR/L3225P16			32	25	170		32								
	MTQNR/L2525M22			25		150		25						0.8	TN□□2204□□ 60°△ 60°△ ▶ 2-70 ~	
	MTQNR/L3225P22				25			32								
	MTQNR/L3232P22			32		170		32								
					32				40							



Right hand (R) shown.

● : Stocked items.