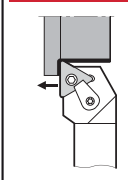
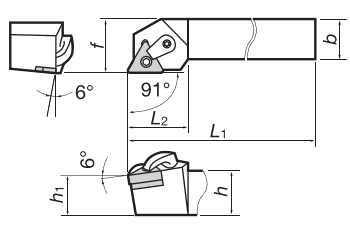


# Toolholders for External Turning

Negative rake  
Multi clamping system

Tooling styles	Cat. No.	Stock		Dimensions (mm)								Std. Corner $r_E$	Applicable inserts	Shape
		R	L	$h$	$b$	$L_1$	$L_2$	$h_1$	$f$	$f_2$				

Turning <b>MTGNR/L</b>		Cat. No.	R	L	$h$	$b$	$L_1$	$L_2$	$h_1$	$f$	$f_2$	Std. Corner $r_E$	Applicable inserts	Shape
 <p>Cutting edge style <b>G</b></p>	MTGNR/L1616H16			16	16	100			16	20			TN□□1603□□ TN□□1604□□	
	MTGNR/L2020K16			20	20	125	28		20	25	-	0.8	60°△ 60°△ ▶ 2-70 ~ T-CBN ▶ 3-8 ~ T-DIA ▶ 3-21 ~	
	MTGNR/L2525M16			25	25	150			25	32				
	MTGNR/L2020K16C			20	20	125	28		20	25	-	0.8	TN□□1607□□ 60°△ ▶ 2-79 ~	
	MTGNR/L2525M16C			25	25	150			25	32				
	MTGNR/L2525M22			25		150			25	32				
	MTGNR/L3225P22						32			32		0.8	TN□□2204□□ 60°△ 60°△ ▶ 2-70 ~	
	MTGNR/L3232P22			32		170			32	40				
	MTGNR/L2525M27			25	25	150			25	32				
	MTGNR/L3232P27			32	32	170	38		32	40	-	1.2	TN□□2706□□ 60°△	
	MTGNR/L4040R27			40	40	200			40	50				
	MTGNR/L3232P33			32	32	170	40		32	40	-	1.2	TN□□3307□□ 60°△	
	MTGNR/L4040R33			40	40	200			40	50				

Right hand (R) shown.

● : Stocked items.