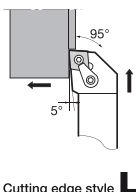
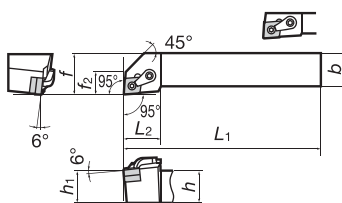


Toolholders for External Turning

Negative rake
Multi clamping system

4

TAC External Toolholders

Tooling styles	Cat. No.	Stock		Dimensions (mm)								Std. Corner r_E	Applicable inserts	Shape
		R	L	h	b	L_1	L_2	h_1	f	f_2				
Turning • Facing MCLNR/L  Cutting edge style L	MCLNR/L1616H12			16	16	100		16	20	–		0.8	CN□□1204□□ 80° 80° ▶ 2-42 ~ T-CBN ▶ 3-7 ~ T-DIA ▶ 3-21 ~	
	MCLNR/L2020K12			20	20	125		20	25					
	MCLNR/L2525M12	●	●	25		150	32	25		18				
	MCLNR/L3225P12			32		170		32						
	MCLNR/L2020K12C			20	20	125		20	25			0.8	CN□□1207□□ 80° ▶ 2-51 CN□□1206□□ 80°	
	MCLNR/L2525M12C			25		150	32	25		18				
	MCLNR/L3225P12C			32		170		32						
	MCLNR/L2525M16			25		150		25				1.2	CN□□1606□□ 80° ▶ 2-45 ~ (CN□□1604□□)	
	MCLNR/L3225P16						35		32		22			
	MCLNR/L3232P16			32		170		32		40				
MCLNR/L3232P19			32	32	170		32	40		30	1.2	CN□□1906□□ 80°		
MCLNR/L4040R19			40	40	200		36	40	50					

Right hand (R) shown.

● : Stocked items.